



storage cabinets

MODEL 6600 - 7000 - 7001 - 7005 - 7009

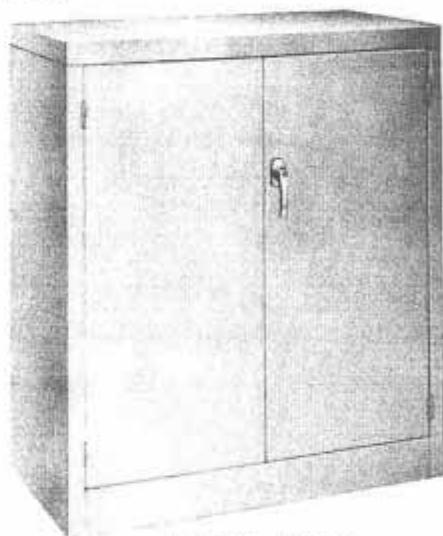
ASSEMBLY INSTRUCTIONS

TIPS FOR INSTALLER

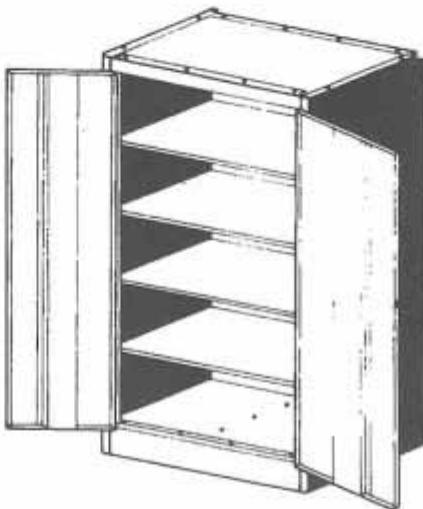
CHECK SHIPMENT: Immediately after receipt of shipment, check the condition and number of packages against the packing list and bill of lading. Any shortage or damage of packages should be noted on carrier's freight receipt. Any claim for loss or damage must be handled by the consignee, however, this company will provide any necessary assistance. Shortages or errors made by this company should be reported at once.

DISTRIBUTE MATERIALS: Check each part with parts list (page 4) as they are unpacked. Place parts in the approximate location where unit is to be assembled.

EDSAL Storage Cabinets are quality built and finished. Care should be used in handling to avoid damage.



7001, 7009



6600, 7000, 7005

EDSAL MANUFACTURING COMPANY

4400 South Packers Ave. • Chicago, Illinois 60609

PARTS LIST FOR CABINETS 6600, 7000, 7001, 7005, 7009

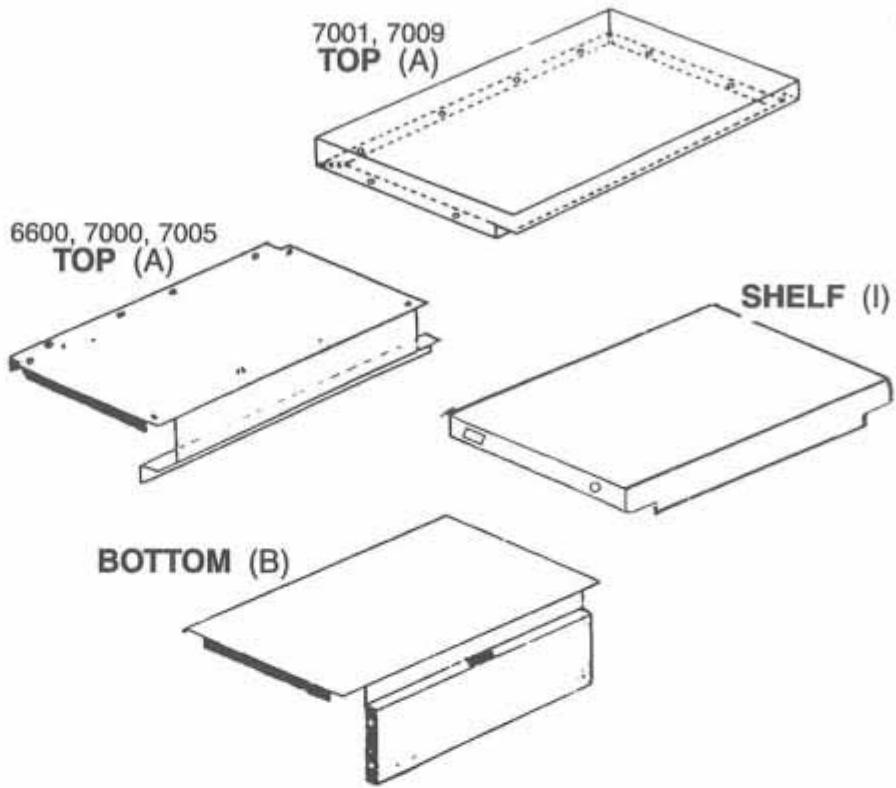
		6600 Cabinet 15x30x66 Storage		7000 Cabinet 18x36x72 Storage		7001 Cabinet 18x36x42 Storage		7005 Cabinet 24x36x72 Storage		7009 Cabinet 18x36x42 Set-Up Storage	
Ref. Ltr.	Part Name	Part Number	Qty.	Part Number	Qty.						
A	Top	4031	1	4006	1	4075	1	4007	1	4075	1
B	Bottom	4083	1	4030	1	4030	1	4081	1	4030	1
C	Back	1010	2	1008	2	1053	2	1008	2	1053	2
D	LH Side	2067	1	2024	1	2026	1	2033	1	2026	1
E	RH Side	2040	1	2025	1	2027	1	2034	1	2027	1
F	Door Rods	9989	2	9990	2	9988	1	9990	2	9988	1
G	Door LH	3019W	1	3017W	1	3004W	1	3017W	1	3004W	1
H	Door RH	3020W	1	3018W	1	3003W	1	3018W	1	3003W	1
I	Shelf	5098	4	5100	4	5100	2	5101	4	5100	2
J	Locking Handle	201L	1	201L	1	201L	1	201L	1	201L	1
K	Shelf Bracket	7000CLP	8	7000CLP	8	7000CLP	4	7000CLP	8	7000CLP	4
L	#10-24x3/8" Unslt Bolt	F102438S	30	F102438S	30	F102438S	24	F102438S	32	F102438S	
M	#10-24 Nut	F1024N	30	F1024N	30	F1024N	24	F1024N	32	F1024N	
N	1/4 - 20-1/2" Bolt	F14205S	4	F14205S	4	F14205S	4	F14205S	4	F14205S	
O	1/4 - 20 Nut	F1420N	4	F1420N	4	F1420N	4	F1420N	4	F1420N	
P	Door Rod Guides (Door Rod Guides are Previously Assembled to the Right Hand Door)	DBG3000S	2	DBG3000S	2	DBG3000S	2	DBG3000S	2	DBG3000S	2

Parts for storage cabinets (also refer to Parts List on Back Page)

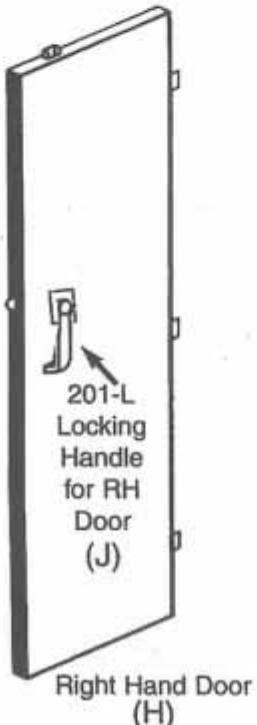
SPLIT-BACK (Two (2) per cabinet)



NOTE:
Illustrated is Back in right side position.



DOORS



Left Hand Door (G)

Right Hand Door (H)

CABINET SIDES Left Hand (D) Right Hand (E)



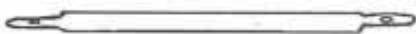
(Left Side Shown)

**SHELF
BRACKET
(K)**



(Two per shelf)

**DOOR RODS (2)
(F)**



BOLTS & NUTS



#10-24 X 3/8" Bolt & Nut
(L) (M)



1/4-20 x 1/2" Bolt & Nut
(N) (O)

Assembly Instructions

Note: Before tightening hardware, check for squareness.

1. Place two Split-Backs on horse or other support for elevation. (By taking one of the two Backs and turning upside down, you have both a right and left Split-Back). The offset edge of right Split-Back should overlap offset edge of left Split-Back. The two Backs should now be bolted with #10-24 x 3/8" bolts and nuts. (see figure A)
2. The Top is now put into position **Under** top flanges of back and sides. Using #10-24 x 3/8" bolts, attach Top to Back by bolting through from flange side. (see figures B & C)
3. Next, bolt the right and left Cabinet Sides to right and left Back edges and to the top. Use #10-24 x 3/8" bolts. Top flange of Cabinet Side should be over Cabinet Top. (see figures A & B)
4. Position Bottom flange of Top thru the slot located on the Cabinet Sides. (see figure B)
5. Position Cabinet Bottom between Front edges of Cabinet Sides at Lower End and Bolt with four 1/4 - 20 x 1/2" bolts. (see figures B & D)

FIGURE A

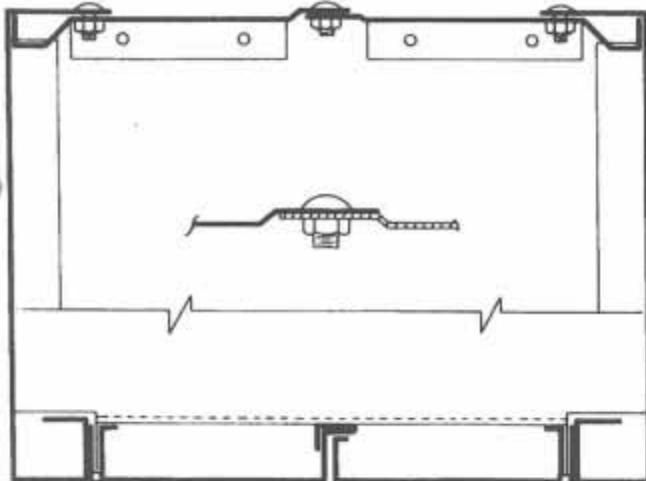


FIGURE C

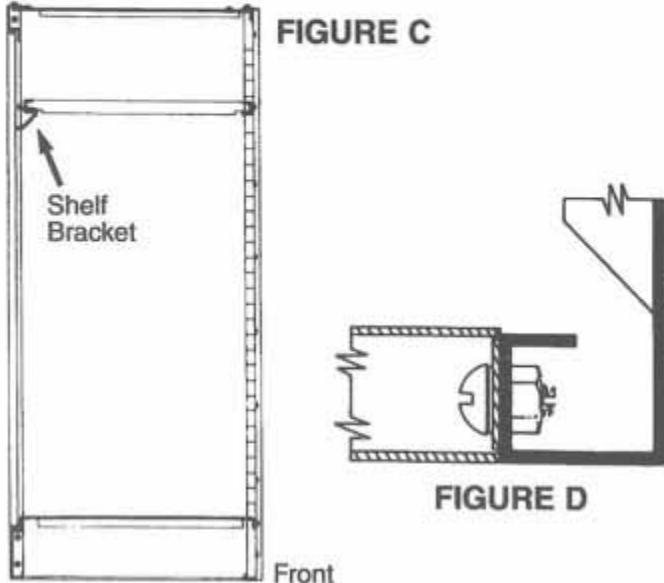
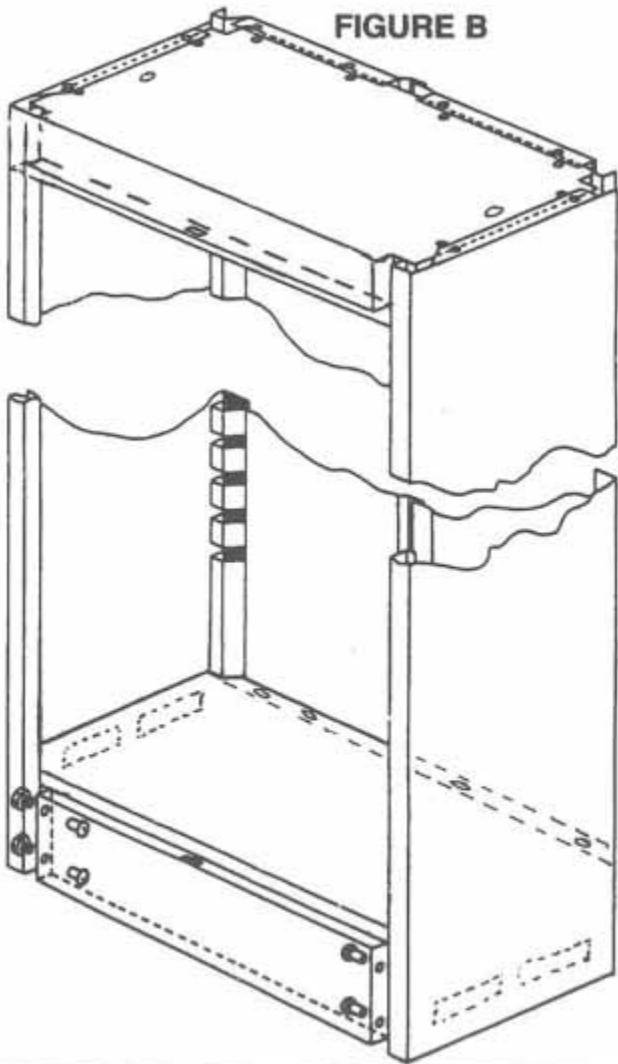


FIGURE D

6. Position Cabinet Bottom and attach to Back and Base with #10-24 x 3/8" bolts. (see figures B & C)
7. Hang right and left hand Doors to the Split-Hinges welded to the Side. (See figure A)
8. Unit may now be set upright. To install shelf first insert Shelf Brackets in the adjustment slots located in the front edges of the Cabinet Ends. Now insert rear corners of shelf in shelf adjustment slots located at either end of back. The front corners of Shelf rest on and are supported by the Shelf Brackets. (see figure C). Direct the square cutout on the side of the Shelf to the rear of the cabinet.
9. Install 3 Point Locking Handle on right side door, following carefully instructions included in handle hardware package (note that Locking Handle is used with 2 locking bars.)
10. To insure that the doors will operate properly, **PLACE THE CABINET IN ITS PROPER POSITION AND PLACE SHIMS UNDER THE CORNERS, WHERE REQUIRED, SO THE UNIT WILL BE LEVEL.**

FIGURE B



STEP 4

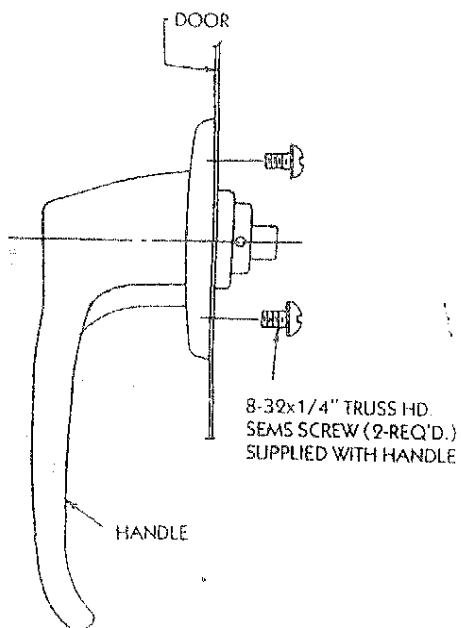


FIG. 6

201 C
Handle

Attach handle to right-hand door as shown in Fig. 6 with same screws furnished with handle.

Snap locking rod guides into slots in top & bottom of right-hand door. Insert locking rods through guides. Mount locking rods to cam pins as shown in Fig. 7 and mount cam to handle. Place plate on handle and fasten with flat head screw (tighten securely) as shown in Fig. 7 & 8.

IMPORTANT:

PLASTIC DOOR HDG GUIDES HAVE BEEN INCLUDED

FOLLOW THE INSTRUCTIONS TO INSURE SMOOTH AND QUIET MOVEMENT OF DOOR LOCKING BARS

1. INSERT PLASTIC GUIDE INTO SLOT PUNCTUATED TOP EDGE OF DOOR. MAKE CERTAIN THAT THE GUIDE IS FULLY SEATED AND SNAPPED PAST RETAINING EDGE FORMED IN GUIDE

2. REPEAT PROCEDURE 1. INTO SLOT IN THE BOTTOM EDGE OF DOOR. NOTE THAT THE GUIDE IS INSERTED UPWARD IN THIS STEP

3. INSERT LOCKING ROD THROUGH INSTALLED GUIDES AND PROCEED TO ATTACH RODS TO LOCKING "U" MODEL HANDLE. FOLLOW INSTRUCTIONS INCLUDED FOR THIS PHASE OF INSTALLATION

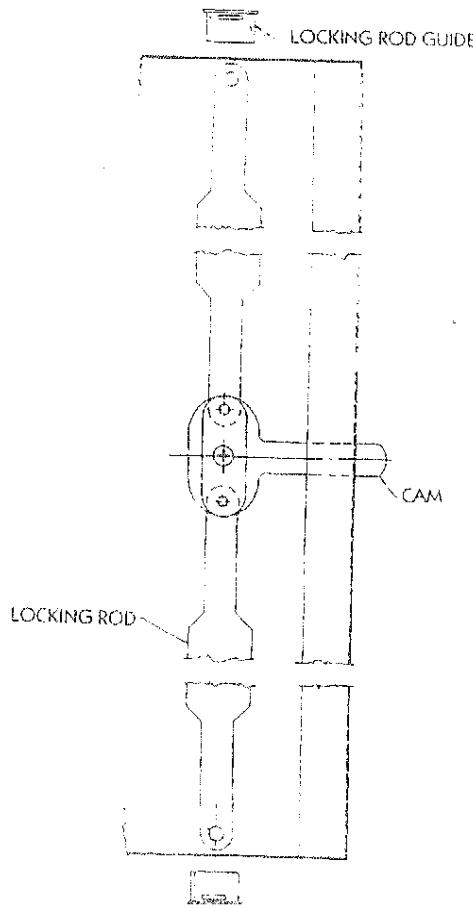


FIG. 7

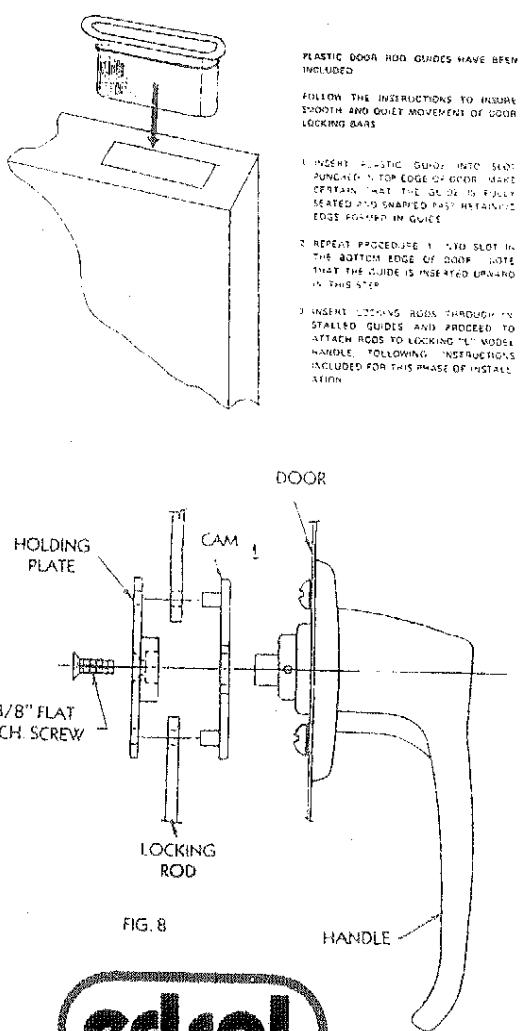
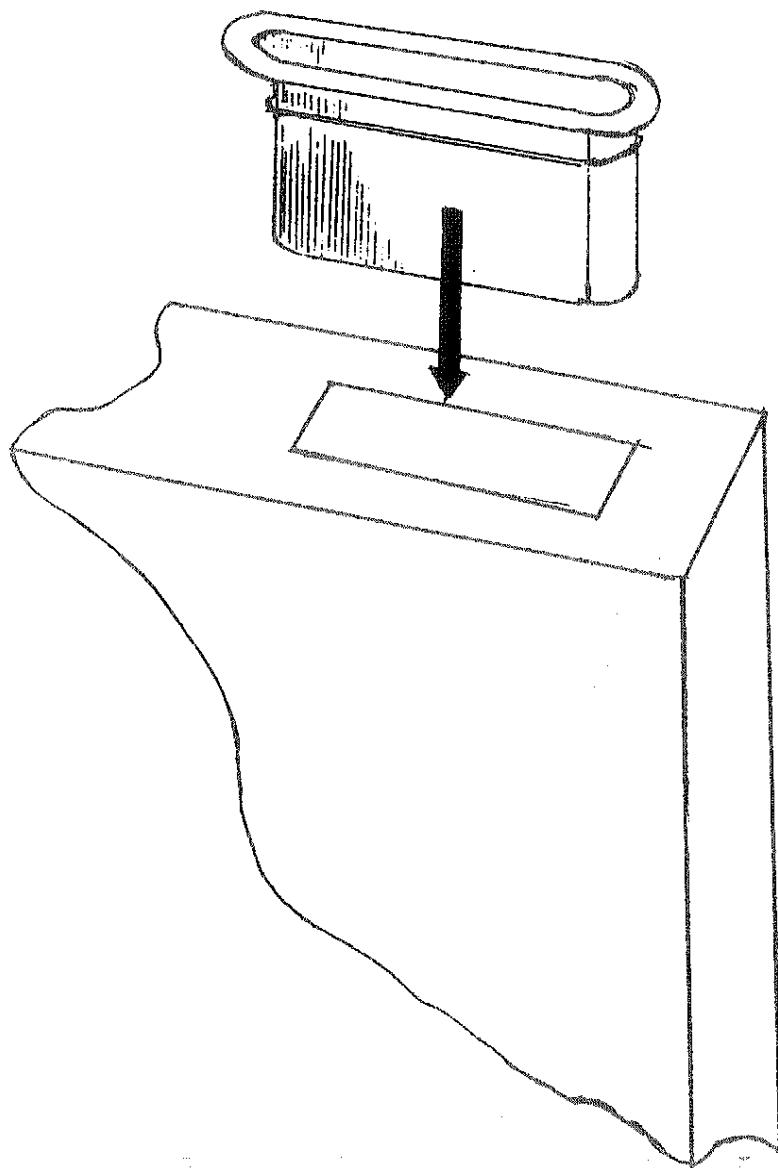


FIG. 8



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IMPORTANT:



PLASTIC DOOR ROD GUIDES HAVE BEEN INCLUDED.

FOLLOW THE INSTRUCTIONS TO INSURE SMOOTH AND QUIET MOVEMENT OF DOOR LOCKING BARS.

1. INSERT PLASTIC GUIDE INTO SLOT PUNCHED IN TOP EDGE OF DOOR. MAKE CERTAIN THAT THE GUIDE IS FULLY SEATED AND SNAPPED PAST RETAINING EDGE FORMED IN GUIDE.
2. REPEAT PROCEDURE 1. INTO SLOT IN THE BOTTOM EDGE OF DOOR. NOTE THAT THE GUIDE IS INSERTED UPWARD IN THIS STEP.
3. INSERT LOCKING RODS THROUGH INSTALLED GUIDES AND PROCEED TO ATTACH RODS TO LOCKING "L" MODE HANDLE, FOLLOWING INSTRUCTION INCLUDED FOR THIS PHASE OF INSTALLATION.